

Discontinued products list

Last Update: Oct./31/2025

Date	Product	Type	Recommended Replacement
Mar. 2027 Time of transition to service parts: End of 2025	Incremental Encoder	IRS3 Series	ROD 1000 Series <i>Please contact the receptionist below for details.</i>
Mar. 2027 Time of transition to service parts: End of 2025	Incremental Encoder	IRH3/IRT3 Series	ERN 1100 Series <i>Please contact the receptionist below for details.</i>
Dec. 2025	Explosion-proof System	SBF-18	SBF-19 <i>Please contact the receptionist below for details.</i>
Dec. 2022	Single-turn Absolute Encoder	AE/AT Series	AE2 /AT2 Series <i>Please contact the receptionist below for details.</i>
Sep. 2018	Incremental Encoder	IRS6 Series	ROD 600 Series <i>Please contact the receptionist below for details.</i>
Mar. 2017	Incremental Encoder	IRS9 Series	ROD 1900 Series <i>Please contact the receptionist below for details.</i>
Dec. 2015	Incremental Encoder	LDA/LBK	—
Dec. 2015	Incremental Encoder	IRH5 Series	ERN 1300 Series <i>Please contact the receptionist below for details.</i>
Dec. 2015	Incremental Encoder	IRS5 Series	ROD 400 Series <i>Please contact the receptionist below for details.</i>
Aug. 2015	Multi-turn Absolute Encoder	AEP	—
Mar. 2015	Incremental Encoder	BKT	—
Dec. 2011	Multi-turn Absolute Encoder	AEF / AEH / AEI	—
Sep. 2011	Insulation Amplifier Insulation FV-FI Convertor	FIM / PDM / RMM / SHC / SHM / SHP / SIP / PDV / PDD / MPM	Transferred Business.
Dec. 2010	Incremental Encoder	LKA	—
Dec. 2010	Manual Pulse Generator	LGB	—
Dec. 2009	Manual Pulse Generator	LGT	HR1100 Series <i>Please contact the receptionist below for details.</i>
Apr. 2009	Sensor	SH-D / SH-xx / SHE / Z	—
Apr. 2009	Slit Disk	SB / SD / ST	—
Apr. 2009	Explosion-proof System	SBF-14 / SBF-16	SBF-18 / SBF-19 <i>Please contact the receptionist below for details.</i>

Date	Product	Type	Recommended Replacement
Apr. 2009	Relay Box	IJB-01	—
Mar. 2009	Incremental Encoder	LEH / LEJ / LEM / LER	ROD 1900 / IRS 9 <i>Please contact the receptionist below for details.</i>
Mar. 2009	Incremental Encoder	SA / SE	ROD 1900 / IRS 9 <i>Please contact the receptionist below for details.</i>
Mar. 2009	Multi-turn Absolute Encoder	AEA	—
Mar. 2009	Rack & Pinion Encoder	RPB	—
Mar. 2009	Wire Stroke Encoder	RPE / RPF	—
Mar. 2009	Power Supply	PS	—
Dec. 2008	Incremental Encoder	RE / REW	ROD 1900 / IRS 9 <i>Please contact the receptionist below for details.</i>
Dec. 2008	Digital Counter	FEP / VEC / VES / VPT	—
Dec. 2008	Digital Ratio Meter	VPR	—
Dec. 2008	Programmable Cam Switch	SQ-16	—
Mar. 2007	Incremental Encoder	LF	ROD 600 / IRS 6 <i>Please contact the receptionist below for details.</i>
Sep. 2006	Incremental Encoder	LEC / LEI / LFI / LHF / LHJ / LHK / LHL / LMA / LTB	ROD 400 / ERN 1300 / IRx 5 <i>Please contact the receptionist below for details.</i>

Please note that we are unable to repair, service or investigate products after their production and service time has ended.

Contact Information

HEIDENHAIN

HEIDENHAIN K.K.

Machida Works

Solution Engineering,
Machine Tool Application Department

3-5-6 Oyamagaoka, Machida-shi, Tokyo 194-0215
TEL: +81-(0)42-798-6262 / E-mail: aut-sales@heidenhain.co.jp