HEIDENHAIN

Discontinued products list

Last Update: Mar./11/2026

Date	Product	Type	Recomended Replacement
Mar. 2028 Time of transition to service parts: End of 2026	Magnetic Gear Encoder	MSK Series	MSK2 Series *Please contact the receptionist below for details.*
Mar. 2027 Time of transition to service parts: End of 2025	Incremental Encoder	IRS3 Series	ROD 1000 Series *Please contact the receptionist below for details.*
Mar. 2027 Time of transition to service parts: End of 2025	Incremental Encoder	IRH3/IRT3 Series	ERN 1100 Series *Please contact the receptionist below for details.*
Dec. 2025	Explosion-proof System	SBF-18	SBF-19 *Please contact the receptionist below for details.*
Dec. 2022	Single-turn Absolute Encoder	AE/AT Series	AE2 /AT2 Series *Please contact the receptionist below for details.*
Sep. 2018	Incremental Encoder	IRS6 Series	ROD 600 Series *Please contact the receptionist below for details.*
Mar. 2017	Incremental Encoder	IRS9 Series	ROD 1900 Series *Please contact the receptionist below for details.*
Dec. 2015	Incremental Encoder	LDA/LBK	—
Dec. 2015	Incremental Encoder	IRH5 Series	ERN 1300 Series *Please contact the receptionist below for details.*
Dec. 2015	Incremental Encoder	IRS5 Series	ROD 400 Series *Please contact the receptionist below for details.*
Aug. 2015	Multi-turn Absolute Encoder	AEP	—
Mar. 2015	Incremental Encoder	BKT	—
Dec. 2011	Multi-turn Absolute Encoder	AEF / AEH / AEI	—
Sep. 2011	Insulation Amplifier Insulation FV-FI Convertor	FIM / PDM / RMM / SHC / SHM / SHP / SIP / PDV / PDD / MPM	Transfered Business.
Dec. 2010	Incremental Encoder	LKA	—
Dec. 2010	Manual Pulse Generator	LGB	—
Dec. 2009	Manual Pulse Generator	LGT	HR1100 Series *Please contact the receptionist below for details.*
Apr. 2009	Sensor	SH-D / SH-xx / SHE / Z	—
Apr. 2009	Slit Disk	SB / SD / ST	—

– Go to the Next page –

Date	Product	Type	Recomended Replacement
Apr. 2009	Explosion-proof System	SBF-14 / SBF-16	SBF-18 / SBF-19 *Please contact the receptionist below for details.*
Apr. 2009	Relay Box	IJB-01	—
Mar. 2009	Incremental Encoder	LEH / LEJ / LEM / LER	ROD 1900 / IRS 9 *Please contact the receptionist below for details.*
Mar. 2009	Incremental Encoder	SA / SE	ROD 1900 / IRS 9 *Please contact the receptionist below for details.*
Mar. 2009	Multi-turn Absolute Encoder	AEA	—
Mar. 2009	Rack & Pinion Encoder	RPB	—
Mar. 2009	Wire Stroke Encoder	RPE / RPF	—
Mar. 2009	Power Supply	PS	—
Dec. 2008	Incremental Encoder	RE / REW	ROD 1900 / IRS 9 *Please contact the receptionist below for details.*
Dec. 2008	Digital Counter	FEP / VEC / VES / VPT	—
Dec. 2008	Digital Ratio Meter	VPR	—
Dec. 2008	Programmable Cam Switch	SQ-16	—
Mar. 2007	Incremental Encoder	LF	ROD 600 / IRS 6 *Please contact the receptionist below for details.*
Sep. 2006	Incremental Encoder	LEC / LEI / LFI / LHF / LHJ / LHK / LHL / LMA / LTB	ROD 400 / ERN 1300 / IRx 5 *Please contact the receptionist below for details.*

Please note that we are unable to repair, service or investigate products after their production and service time has ended.

Contact Information

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